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Oracle Manufacturing Cloud 2020 Implementation Essentials

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QUESTION 1

One of the key execution capabilities that Oracle Manufacturing Cloud offers is that you can generate and manage work order exceptions.

Which option shows the production exception types that can be reported by the production operator?

- A. Work Area, Work Center, and Resources
- B. Work Center and Resources
- C. Resources and Components
- D. Work Area, Work Center, Resources, and Components
- E. Work Area, Work Center, Resources, Components, and Miscellaneous

Correct Answer: C

QUESTION 2

A manufacturing plant works for two shifts of 8 hours each. The Manufacturing user wants a work center resource R1 of 4 units to be available during a nonworking time outside the regular shift on a particular day. Identify the sequence of steps to create a resource exception in the Manage Work Center Resource Calendar page.

- A. Click Outside the existing Shift time on a Specific Date> Create Work Center page> Click the Resource Availability tab> Click Add icon> Select R1 from Resource Drop-down list> Enter 4 in Default Units Availability column.
- B. Click Inside the existing Shift time on a Specific Date> Action Menu> Select Create Resource exception> Populate Start and Duration Field> Resource Availability region> Populate 4 units in Default Availability column.
- C. Click Inside the existing Shift time on a Specific Date>Create Work Center page>Click the Resource Availability tab>Click Add icon> Select R1 from Resource Drop-down list> Enter4 in Default Units Available.
- D. Click Outside the existing Shift time on a Specific Date> Action Menu> Select Create Resource exception> Populate Start and Duration Field> Resource Availability and Overrides Region> Populate 4 units in Availability Override column.

Correct Answer: D

QUESTION 3

You are monitoring the production status on your shop floor. The production operator informs you that a particular resource that was not functioning for the past week is now back in operation. Which option shows the steps to quickly release the work orders affected by this operation, which were put on hold using the mobile application?

- A. Select the infotile On Hold> Select a work order you want to release> Select the work order operation on hold > Swipe left on the work order name> Tap or click the Release action, and click OK



- B. Select the infotile On Hold> Select a work order you want to release> Swipe left on the work order name> Tap or click the Release action, and click OK
- C. Select the infotile Unreleased> Select a work order you want to release>Swipe left on the work order name> Tap or click the Release action, and click OK
- D. Select the infertile Dispatch List> Select a work order operation you want to release> Swipe left on the work order name> Tap or click the Release action, and click OK

Correct Answer: D

QUESTION 4

Identify four parameters that are considered in the calculation of manufacturing lead time in Oracle Manufacturing Cloud.

- A. Resource calendars of the work centers involved
- B. The primary work definition of the item
- C. The lot size of the item
- D. The shifts are defined in the plant calendar
- E. Plant calendar exceptions
- F. Resource calendar exceptions

Correct Answer: BCDF

QUESTION 5

Your customer plans to use Oracle Representational State Transfer (REST) API with Oracle Supply Chain Management Cloud (Oracle SCM Cloud) to support integration requirements. Identify four REST resources and the corresponding HTTP action available with Manufacturing Cloud.

- A. Work Order Status GET method
- B. Work Orders GET method
- C. Work Order Status POST method
- D. Work Orders PATCH method
- E. Resource transaction POST method
- F. Resource transaction GET method

Correct Answer: ABDE



QUESTION 6

Planning Central has collected manufacturing data for a Work Order WO-2045 (Make Item AS1000), where actual duration of work order is 2 days. Item AS1000 manufacturing lead time is 1.25 days. A plan is run and the Work Order WO-2045 is rescheduled. Identify the duration of the rescheduled Work Order WO- 2045.

- A. Rescheduled Work Order WO-2045 duration = 2 days
- B. Rescheduled Work Order WO-2045 duration = 1.25 days
- C. Rescheduled Work Order WO-2045 duration = 3.25days
- D. Rescheduled Work Order WO-2045 duration = 0.75 days

Correct Answer: D

QUESTION 7

You want to use a predefined Standard Operation in a Work Definition, but you also want to change the usage of the Standard Operation resource. Identify the setup required.

- A. Deselect the Referenced check box while adding the standard operation to the work definition and change the usage manually.
- B. Select the Referenced check box while adding the standard operation to the work definition and change the usage manually.
- C. Use the Transfer and Edit Standard Operation functionality to edit the resource usage.
- D. Use a Resource exception for the resource and alter its usage.

Correct Answer: B

QUESTION 8

Which two steps should you use to create a new Oracle Transactional Business Intelligence report in the Manufacturing Cloud?

- A. Use ibots to create the report.
- B. Use Business Intelligence answers to create the report.
- C. Use the Manufacturing subject area to select the report columns and create the report.
- D. Use Business Intelligence publisher to create a template and use that template to create the report.

Correct Answer: BD

You can use Oracle Transactional Business Intelligence to create analysis and Oracle Business Intelligence Publisher to create reports.



QUESTION 9

Your customer runs two daily shifts in her plant: Morning Shift and Evening Shift. A resource LATHE is assigned to the work center W1. There are five units of LATHE available, of which three units are available for the Morning Shift and the remaining units are available for the Evening Shifts. Which two actions must you perform to associate LATHE with W1?

- A. Do not select the Available 24 Hours check box and in the Resource Availability region, enter 3 against the resource LATHE in the Morning Shift column.
- B. Select the Available 24 Hours check box and in the Resource Availability region, enter 3 against the resource LATHE in the Morning Shift column.
- C. Select the Available 24 Hours check box and in the Resource Availability region, enter 2 against the resource LATHE in the Evening Shift column.
- D. Do not select the Available 24 Hours check box and in the Resource Availability region, enter 2 against the resource LATHE in the Evening Shift column.
- E. Do not select the Available 24 Hours check box and in the Resource Availability region, enter 60% against the resource LATHE in the Morning Shift column.
- F. Do not select the Available 24 Hours check box and in the Resource Availability region, enter 40% against the resource LATHE in the Evening Shift column.

Correct Answer: BE

QUESTION 10

A production Operator is executing work order in your plant. After completing move transactions, he notices that he has performed some incorrect move operations, including incorrect scrap and reject transactions. He is required to perform a reverse transaction to correct the errors. The operations are not count point enabled and not auto charged. Identify the four transactions to correct this situation.

- A. Reverse from reject to ready.
- B. Reverse from scrap to ready.
- C. Reverse resources charged to a work order.
- D. Reverse material issued to a work order.
- E. Reverse at an operation.
- F. Reverse the product at the last operation.

Correct Answer: ABCD

QUESTION 11

Your customer is a light assembly manufacturing company that doesn't require shop floor control. A manufacturing engineer wants to generate a work definition automatically for some items, and wants to eliminate the explicit



maintenance of work definitions. Which three steps must be completed and verified in the Work Definition area?

- A. Ensure the predefined work definition name ORA_MAIN name is active.
- B. Select a resource that is to be used in automatic work definition by enabling the attribute Default for automatic work definition.
- C. Select a standard operation that is to be used in automatic work definition by enabling the attribute Default for automatic work definition.
- D. Ensure the item is a standard item with a secondary item structure.
- E. Ensure there is only one default standard operation at a given point in time.

Correct Answer: ACD

QUESTION 12

As a production supervisor, you require immediate access to critical shop floor execution systems to take action while on the go.

Which four work order related actions can be taken in the Manufacturing Supervisor mobile application?

- A. Executing standard work order and updating item and resource usage
- B. Creating a new standard or non standard work order
- C. Searching for work orders and sending them through e-mail
- D. Releasing work orders using quick swipe details
- E. Reviewing operation, component, and resource detail
- F. Reviewing customer information of work orders

Correct Answer: CDEF

QUESTION 13

In a manufacturing cloud implementation, production operators want to perform work order updates using Dispatch List.

Identify two tasks that the Dispatch List allows the production users to perform.

- A. Report Component Returns
- B. Report Resource Transactions
- C. Report Receipts
- D. Report Material Transactions by Quantity and Serial Number



E. Report Cost Transactions

Correct Answer: BD

QUESTION 14

A Production operator in your company is required to report production activities, such as completing or scrapping production units, by referencing a work definition without creating work orders.

Identify the manufacturing transaction that a production operator can perform for reporting such activities.

- A. Orderless Transactions
- B. Operation Transactions
- C. Resource Transactions
- D. Movement request
- E. Material Transactions

Correct Answer: A

QUESTION 15

In a Manufacturing Cloud post production support environment, a user wants to update some of the operations in the work orders by using the Midpoint Scheduling feature. However, the user is unable to update any of the orders.

Identify two reasons.

- A. The work order operations do not have operations start or completion date.
- B. The scheduled resources are not part of the organization selected by the user.
- C. None of the operations include scheduled resources.
- D. The operations are missing sequence.

Correct Answer: CD

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